

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
046.63380ZN	L.21/00322/30 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	6,3X38		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
WIDTH ACROSS FLATS	9,78	10,00	9,88-9,93	10	0
WIDTH ACROSS CORNERS	10,95 MIN.		11,27-11,33	10	0
HEAD THICKNESS	6,15	6,45	6,27-6,33	10	0
WASHER DIAMETER	21,20	13,20	12,37-12,64	10	0
WASHER THICKNESS	1,00	1,10	1,03-1,09	10	0
MAJOR DIAMETER	6,03	6,25	6,14-6,20	10	0
MINOR DIAMETER	4,79		4,67-4,80	10	0
THREAD ANGLE	60°		56°-58°30'	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
DRILLING POINT DIAMETER	5,80 MAX		5,51-5,55	10	0
DRILLING POINT LENGHT	15,00	15,50	15,24-15,44	10	0
TOTAL LENGHT	36,75	39,-25	37,21-37,70	10	0
TORSION	143KGF-CM MIN.		255-260	10	0
DRILLING TIME	13 SEC MAX		4,1-5,3	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	UNDERCUT		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°VC069	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	80	13	6	3	7	4	7	1	29	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50